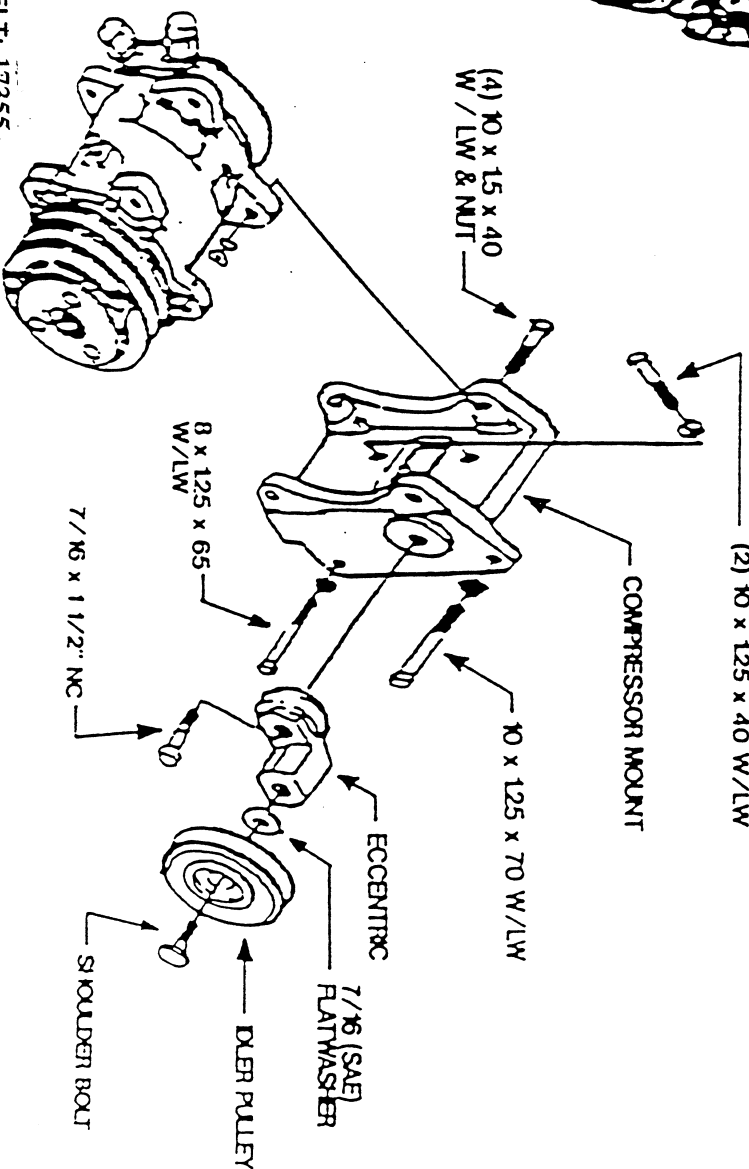


COMPRESSOR DRIVE BELT: 17355.

NOTE: USE SANDEN 508 or SELTEC TM-15,
or TM-13HD COMPRESSOR WITH
5.25" DOUBLE "A" GROOVE CLUTCH

NOTE:
ON FUEL INJECTED MODELS, RE-LOCATE
INJECTION BRACE TO REAR OF MOTOR MOUNT
TO USE SELTEC COMPRESSOR IT IS NECESSARY
TO SPACE COMPRESSOR FORWARD. USE (4) 5/8"
SPACERS AND (4) 10 X 15 X 55 BOLTS WITH
LOCKWASHERS AND NUTS. USE REAR GROOVE
OF CLUTCH.



TOYOTA CELICA (WITH FUEL INJECTION ONLY)
TOYOTA HILUX PICK-UP

4 CYL. 2400 C. C.
WITHOUT AIR INJECTION PUMP
WITH OR WITHOUT POWER STEERING

2037

PACKING LIST 2037

1990

12-27-95

1	2037-1 Compressor Mount	2	M10 x 1.25 x 40 Bolts
1	Standard Idler Pulley	4	M10 x 1.5 x 40 Bolts
1	1 3/4" Eccentric	1	M10 x 1.25 x 70 Bolt
1	1" Shoulder Bolt	1	M8 Lockwasher
1	7/16" Flatwasher	7	M10 Lockwashers
1	7/16" NC x 1 1/2" Bolt	4	M10 x 1.5 Nuts
1	M8 x 1.25 x 65 Bolt	1	17355 Belt

INSTALLATION INSTRUCTIONS

Use Sanden 508 or Seltec TM-15 or TM-13HD With 5.25" Double A Groove Clutch

1. Disconnect and remove battery. Remove power steering belt and lay aside for later use.
2. Remove gravel shield.
3. Using compressor mount and schematic as a guide, remove necessary bolts from engine. Holding mount in approximate position will help determine which bolts to remove.
4. Loosely install compressor mount to engine using (1) M8 x 1.25 x 65 bolt with lockwasher and (1) M10 x 1.25 x 70 bolt with lockwasher and (2) M10 x 1.25 x 40 bolts with lockwashers. Check schematic for proper location of bolts and lockwashers. Tighten all bolts uniformly and securely.
5. Loosely install idler assembly to compressor mount.
6. Install compressor to mount securely.
7. Wrap compressor belt around center groove of crankshaft pulley, idler pulley and clutch. Adjust to proper tension and tighten eccentric securely.
8. Replace power steering belt. Adjust to proper tension and tighten securely.
9. Replace gravel shield.
10. Replace and connect battery.

CAUTION: BEFORE RELEASING VEHICLE TO CUSTOMER - Check all Radiator Hoses, Heater Hoses and Oil Lines to be sure there is proper clearance of Compressor, Compressor Mount and Compressor Clutch.