1-11/16" MOUNT SPACER

(2) 3/8 NC x
1 W/LW

3/8 NC x
4-1/4 W/LW

3/8" FLAT
WASHER

1" SHOULDER BOLT

STANDARD IDLER
PULLEY

1-1/8" ECCENTRIC

(2) 3/8 NC x 1-1/4 W/LW
& NUT

(2) 1/4" MOUNT SPACER (WELDED)

COMPRESSOR MOUNT 4093-1

1/2 NF x 1

3/8 NC x
1-1/2
W/LW

(2)
3/8 NC x
1-1/4
W/LW
& NUT

(2)
3/8 NC x
1-1/4 W/LW
& NUT

COMPRESSOR BRACE
4093-2

3/8 NC x
7/8 W/LW

COMPRESSOR DRIVE BELT 17610 or 9610
POWER STEERING BELT 15405

NOTE: USE SANDEN 508 or SELTEC TM-15,
or TM-13HD COMPRESSOR WITH
5.25" DOUBLE A GROOVE CLUTCH.

A/P   AL.
C/S   FAN
P/S   IDL.
CLUTCH
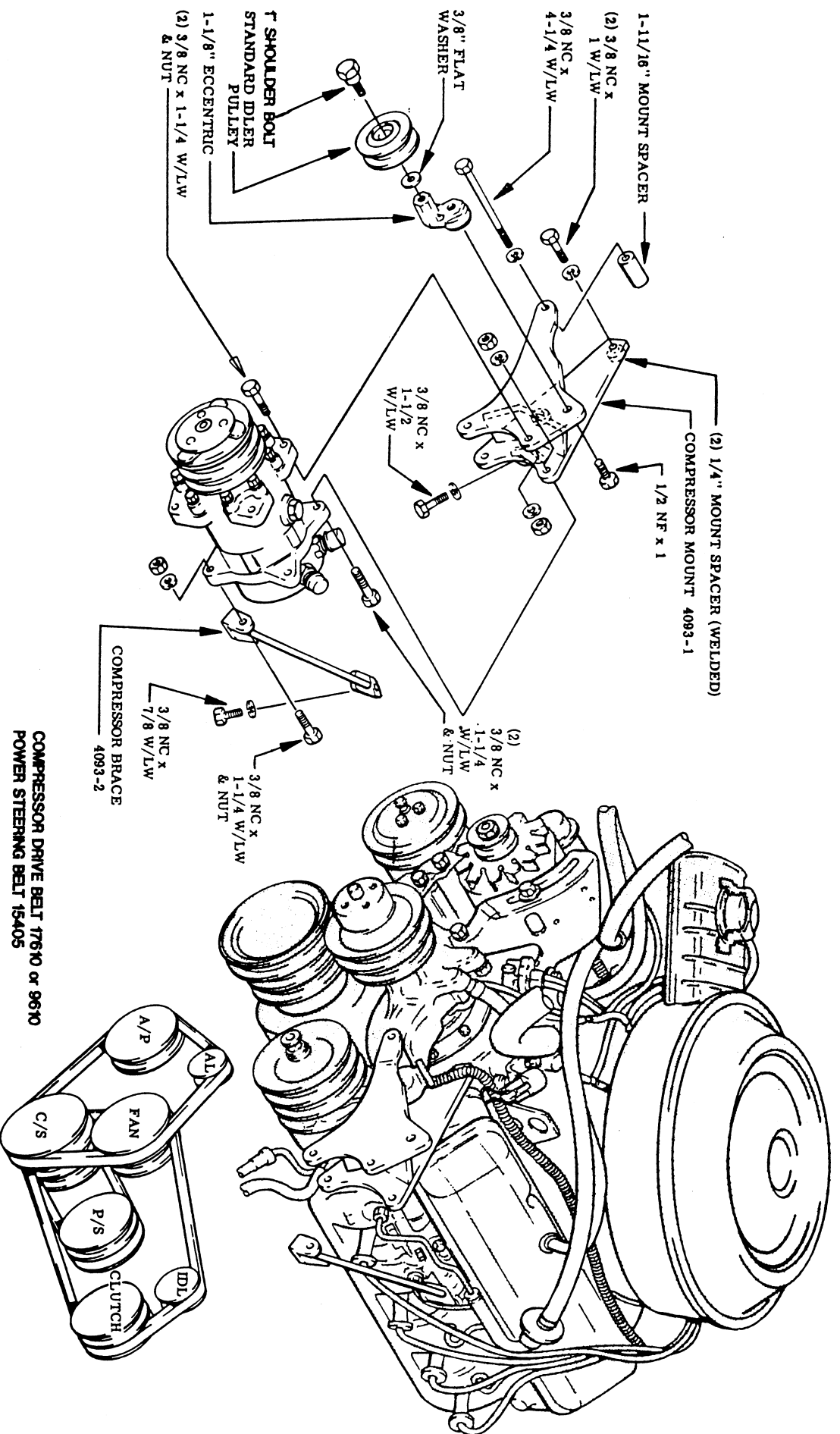
PACKING LIST 4093

1	4093-1 Compressor Mount	5	3/8" NC x 1 1/4" Bolts
1	4093-2 Compressor Brace	1	3/8" NC x 4 1/4" Bolt
1	Standard Idler Pulley	1	3/8" NC x 1 1/2" Bolt
1	1" Shoulder Bolt	1	1/2" NF x 1" Bolt
1	1 1/8" Eccentric	10	3/8" Lockwashers
1	3/8" Flatwashers	5	3/8" NC Nuts
1	1 11/16" Mount Spacer	1	17610 Belt or 9610
1	3/8" NC x 7/8" Bolt	1	15405 Alternator Belt
2	3/8" NC x 1" Bolts		

INSTALLATION INSTRUCTIONS

Use Sanden 508 or Seltec TM-15, or TM-13HD Compressor With 5.25" Double A Groove Clutch

1. Disconnect battery.

2. Remove alternator belt, lay aside for later installation. Remove and discard power steering belt, if equipped.

3. Using mount and schematic as a guide, remove bolts from engine. Hold mount in approximate position, this will help identify bolts to remove.

4. Loosely install compressor mount using hardware noted on schematic.

5. Loosely install compressor to mount using hardware noted on schematic.

6. Loosely install compressor brace to engine and compressor using hardware noted.

7. Tighten all mount, compressor and brace bolts uniformly and securely.

8. Loosely insall idler assembly using (1) 1 1/8" eccentric, (1) 1" shoulder bolt, (1) 3/8" flatwasher and (1) 1/2" NF x 1" bolt.

9. Wrap power steering belt (15405) around crankshaft pulley and power steering pump pulley.

10. Wrap compressor belt (17610) around crankshaft pulley, water pump pulley, idler pulley and clutch.

11. Adjust power steering pump belt to proper tension and tighten all bolts securely.

12. Adjust compressor drive belt to proper tension with idler assembly and tighten securely.

13. Replace OEM alternator belt. Adjust to proper tension and tighten all bolts securely.

14. Connect battery.

CAUTION: **BEFORE RELEASING VEHICLE TO CUSTOMER** - Check all Radiator Hoses, Heater Hoses and Oil Lines to be sure there is proper clearance of Compressor, Compressor Mount and Compressor Clutch.