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2003-2004 Jeep Wrangler TJ 2.4 LITER

Installation instructions

Kit Information

These directions are for 2003-2004 model Jeep Wranglers.

After 1994 every vehicle was designed for R134a refrigerant. The Jeep kit you are about to install is not any different. This is a brand new a/c kit that is capable of a vent temperature of 39-47 degrees. The kit is not designed for sealer, dye, or Freon substitutes. If these substances are used we are not responsible for the performance of the a/c system.

This kit was created with the customer in mind. It is the simplest kit on the market to install, and it can be done without any special tools. The kit will fit into the Jeep just as the factory designed it too. Follow the directions and you will have cold air conditioning in less than a day. Before beginning the installation please read the directions provided, and view the enclosed CD to get familiar with the kit and installation process. Before beginning the installation go through the checklist on the following page. If any parts are not included contact us immediately.

We would like to thank you again for your business, and we would like to assure you that we are here if you need technical assistance.

A soldering iron and a 5/64" drill bit will be needed for this installation.

Parts Checklist

2003-2004 TJ Wrangler 2.4 Liter

<input type="checkbox"/> COMPRESSOR	PN: 15-5002
<input type="checkbox"/> EVAPORATOR	PN: 96-7349F
<input type="checkbox"/> CONDENSER	PN: 93-7879
<input type="checkbox"/> ACCUMULATOR DRIER W/ SUCTION Lines Connected	PN: 62-8270H
<input type="checkbox"/> LIQUID LINE	PN: 79-5538
<input type="checkbox"/> DISCHARGE LINE	PN: 79-5540
<input type="checkbox"/> TRANSDUCER SWITCH (attached to 79-5540)	PN: 611-9902
<input type="checkbox"/> CYCLING SWITCH (attached to 62-8270H)	PN: 915-2293
<input type="checkbox"/> A/C CONTROL HEAD	PN: 915-2281
<input type="checkbox"/> ACCUMULATOR STRAP	PN: 915-2302
<input type="checkbox"/> ACCUMULATOR SUPPORT BRACKET	PN: 915-2303
<input type="checkbox"/> ACCUMULATOR MOUNT BRACKET	PN: 999-1008
<input type="checkbox"/> MOUNT KIT with BELT	PN: 8030
<input type="checkbox"/> INSTALLATION CD	PN: CD15
<input type="checkbox"/> HARDWARE BAG KIT	PN: 920-1006

Kit includes:

915-2313 oil tube

915-2304 hose hold down

77-2002 relay

20 amp fuse

6 X wire ties

Wire connector w/ splice

4 X 1/4" x 1" bolts with washers flat and lock

2 X 1/4" speed nuts and 2 X 1/4" nuts

2 X M8 Condenser bolts with washers

WH 65 wire harness

WH 66 wire harness

WH 67 wire harness

Checked by: _____

*This checklist serves as a reference of all the parts included with this a/c kit.

STEP ONE

Removing the Radiator

- 1. REMOVE THE POSITIVE AND NEGATIVE BATTERY CABLES and REMOVE THE BATTERY FROM THE VEHICLE**
- 2. Remove the six bolts from the radiator core support.**
- 3. Slide the radiator towards the engine. Be careful not to damage any hoses, or the radiator.**

STEP TWO

Install the Compressor

1. Remove the Air Box and the Air filter tube going to the throttle body.
2. Remove the front bolt from the passenger side support bar in the engine bay. See fig. 2.1
3. The compressor mount kit will have a new belt as well as directions for mounting the compressor. Please refer to mount kit directions for compressor installation.
4. After the compressor is mounted, the fittings will point out towards the passenger side fender well. Do not uncap the compressor until the lines are attached. The wire on the compressor will be plugged in later.

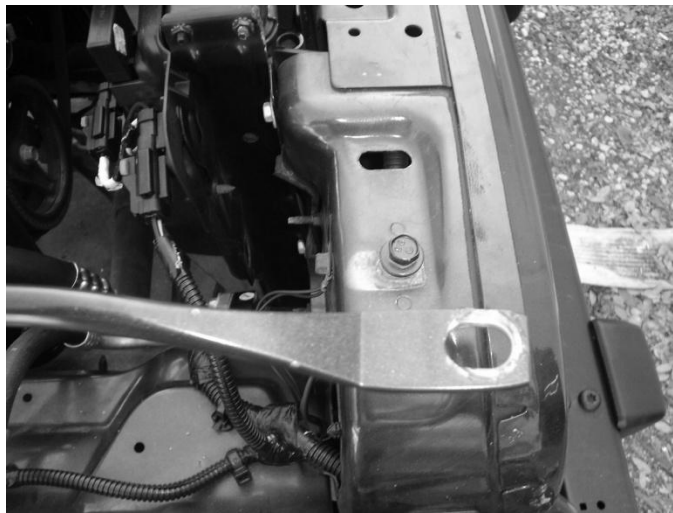


Figure 2.1

STEP THREE

Condenser Installation

1. Install J-nuts into lower core support
2. Set the condenser on the core support, hang it to the top by the tabs
3. Install the top two bolts, be sure to put washers on the bolts and lock washers on the bottom
DON'T TIGHTEN THE BOLTS
4. Install the bottom two bolts and washers Tighten lower bolts
5. Tighten all four bolts
6. Reinstall the Radiator.
7. See CD for more images



Figure 3.1

Holes for mounting

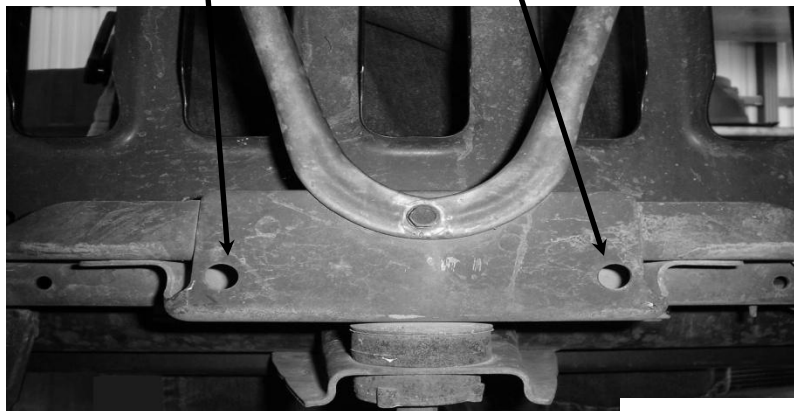


Figure 3.2

STEP FOUR

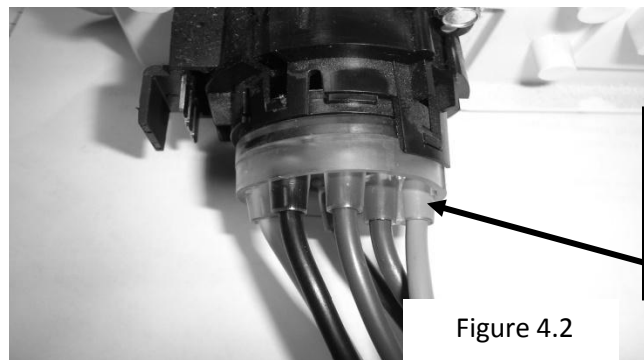
REMOVING CONTROL HEAD

1. Remove the ashtray, and the Philips head screws located behind the opening
2. Remove the defrost grill (no screws) pull straight up
3. Remove the two Philips head screws holding the top center vent panel
4. Remove the center vent panel
5. Remove the four screws holding the control head
6. Remove the electrical plugs and the cable; unplug the vacuum lines at the connection on the control head. You will not use the Vacuum line on the OE Control Head if it is too short. See fig. 4-2



Remove panel / pull up

Figure 4.1



Control
Head Plug
to
remove.

Figure 4.2

STEP FIVE

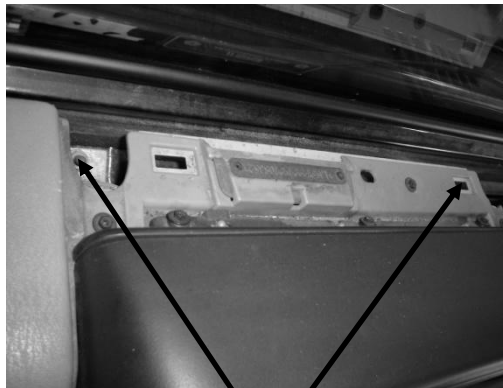
Dashboard removal

1. Remove three torx bits from each side of the dash, six total (T-30) Fig. 5-1
2. Remove four 9 mm nuts from top of dash Fig.5-2 (Pictured on cd)
3. Remove the cover on the bottom of the plenum (over transmission tunnel, in front of console) Fig.5-3



Remove Six torx bolts

Figure 5.1



Remove all four 6mm
nuts

Figure 5.2

(Only one pictured)

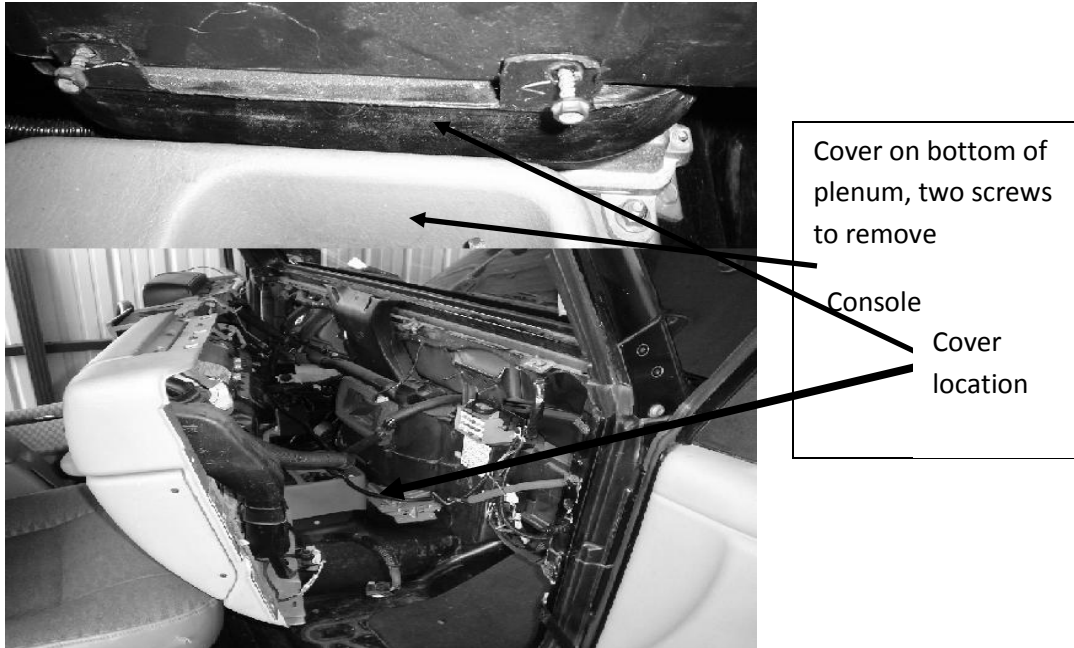


Figure 5.3

4. Remove the glove box by pulling the tab on passenger side of glove box toward center of vehicle. Let glove box drop, and lift off hinges.
5. Remove two nuts through glove box opening
6. Remove lower panel under steering column by removing two screws and pulling back on top of panel. Lift off hinges Fig. 5.4
7. Remove reinforcement plate behind lower panel by removing four screws Fig. 5.5
8. Remove two nuts securing steering column. Let steering column hang loose.



Figure 5.4



Figure 5.5

9. Disconnect wire harness from dash to heater

10. Remove fuse panel by removing to screws at top of panel. Fig. 5.6



Remove

Figure 5.6

11. Remove bolt securing heater case to fuse panel bracket

STEP SIX

Dashboard Removal Under Hood

1. Disconnect Heater hose and vacuum line
2. Remove five nuts from heater case mounting studs on firewall. One is located under the blower motor. There are two nuts on one stud above the drain.
3. On the inside of vehicle, lift up the dash to clear the studs across the top of the dash. Pull back on passenger side of dash and let it rest on the front seat.
4. Remove heater case from vehicle through passenger door.

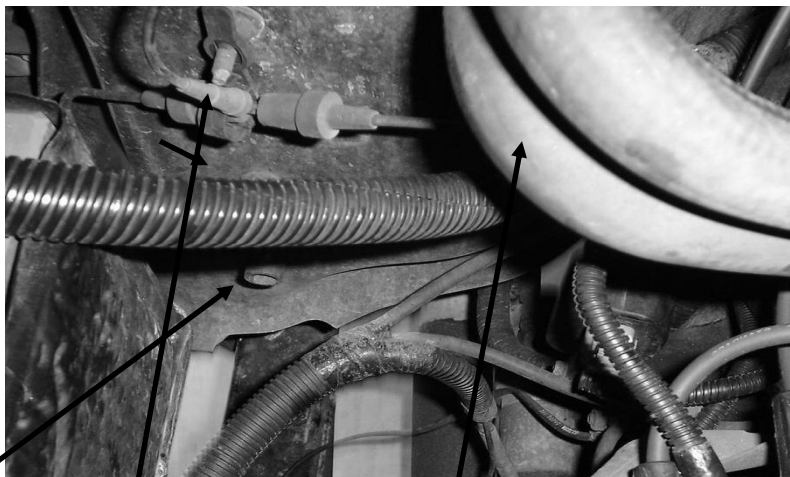


Figure 6.1

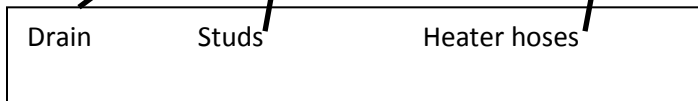


Figure 6.2

STEP SEVEN

Separating the Evaporator case

1. Put the case on a table or bench for easier working conditions. Remove the 20 screws holding the case halves together; remove the two clips holding the case together, and the three screws securing blower motor to the case.
2. Top right side of the box is a duct housing (opposite side of blower motor), remove duct-housing Fig. 7.1
3. Remove the two screws under the duct-housing and two beside it.
4. Remove the screw on the bottom of the case behind the vacuum actuator. Fig. 7.2

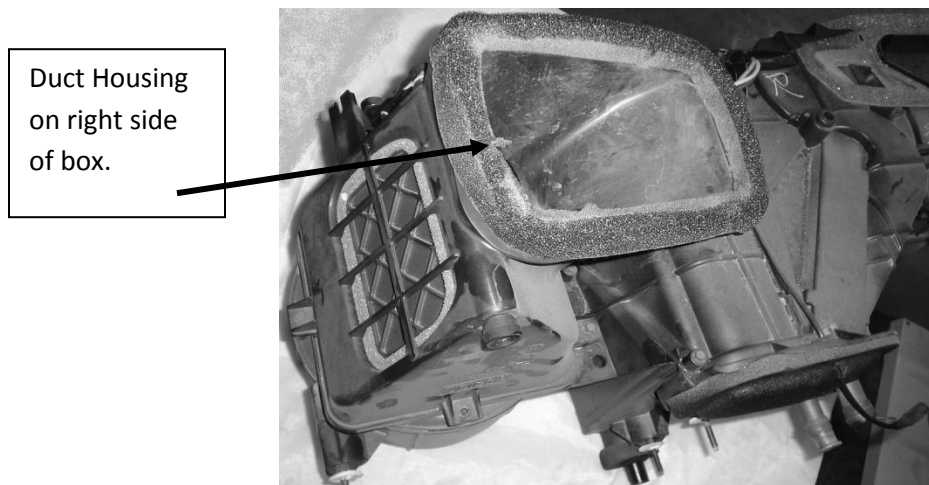


Figure 7.1



Figure 7.2

5. Remove screw holding vacuum line cluster. Fig. 7.3
6. Remove blend door dowel Fig. 7.4
7. See CD for more images.



Figure 7.3

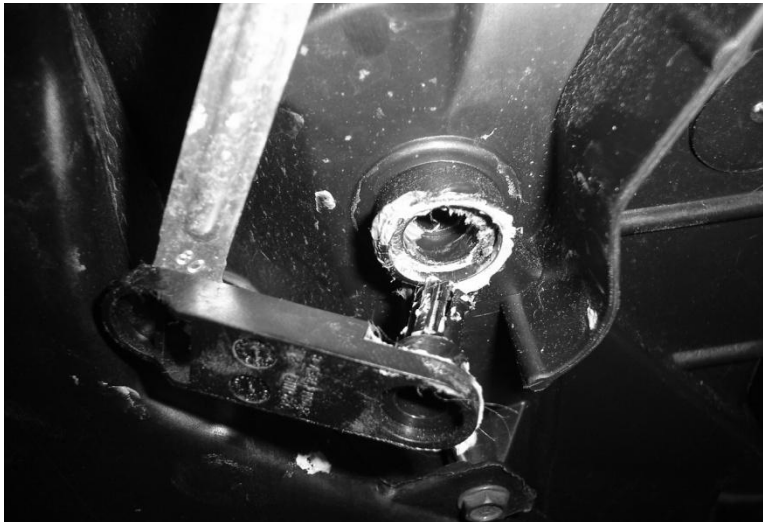


Figure 7-4

STEP EIGHT

Installing Evaporator

1. Place the evaporator into the case. Make sure the foam is attached.
2. Set the top half of the plenum back on
3. Insert and tighten the 20 screws, and two clips
4. Be sure the doors are back on, and the dowel is in place. If it is not lined up the system will not work properly.
5. Reattach the Vacuum actuator on bottom of case. It will come off when the case is separated.
6. Install the duct housing cover
7. **MAKE SURE THE HEATER DOOR AND BLEND DOOR MOVE FREELY.**



Figure 8.1

STEP NINE

Attaching Rubber Grommet

1. There is a rubber grommet that sits on the evaporator and heater hose lines. You will need to cut two holes in the grommet and place over the lines.
2. Remove caps over evaporator outlets
3. Push the rubber up against the evaporator tubes, remove and mark with a pen or marker where the lines sit.
4. Take a razor or a round pipe and cut out the two holes. If you use a pipe, place the grommet over a piece of wood and hit the pipe with a hammer. The holes do not need to be larger than 1/4".
5. Remove the support brace over the evaporator tubes, with the brace removed you can slide the grommet over the four tubes, place the caps back on the evaporator
6. Pull the vacuum tube and the power wire (normally red w/white) through the grommet
7. Now you can reinstall the evaporator case into the vehicle. Follow the directions if needed.

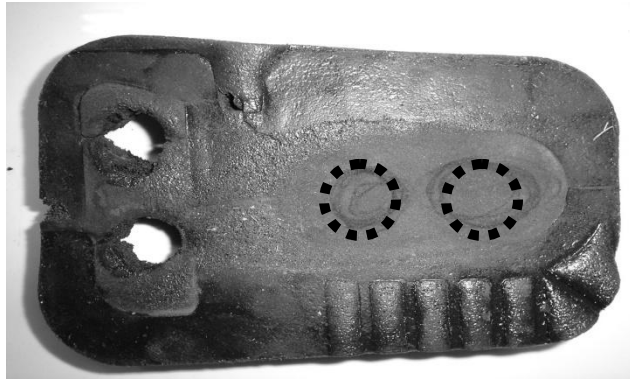


Figure 9.1



Figure 9.2



Figure 9.3

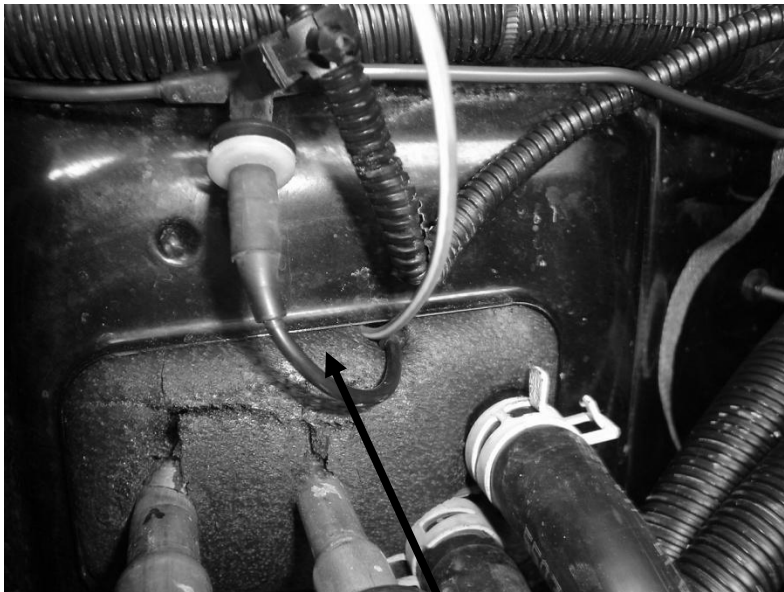


Figure 9.4

STEP TEN

Under Hood Hook up

1. Now that the Inside is back together we can hook up the rest of the parts under the hood. Starts by making sure all the nuts are attached on the outside of the firewall, Hook up the Vacuum line, and heater hoses
2. Be sure the vacuum line does not get stuck between the bracket and firewall
3. Mount the accumulator bracket with strap to the passenger side fender well. Use the $\frac{1}{4}$ x $\frac{3}{4}$ bolts with washers and nuts. See fig. 10.3



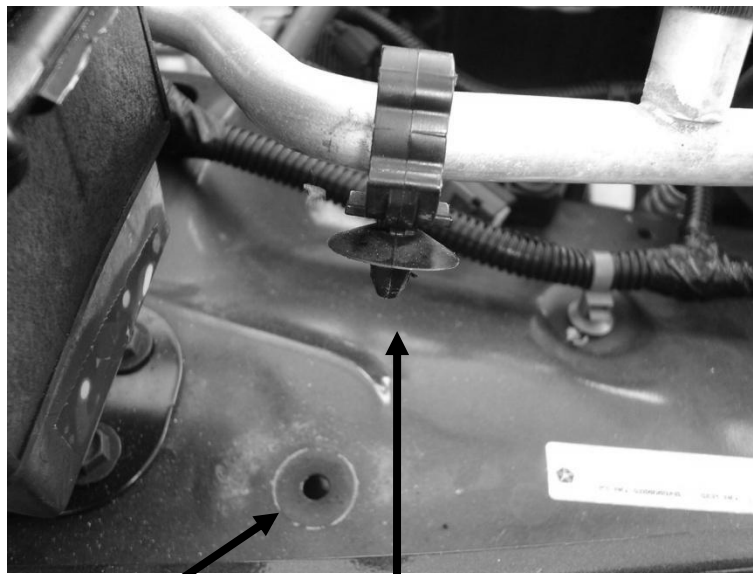
Figure 10.3

4. Insert the accumulator into the strap. Tighten Accumulator after the hoses are attached.

STEP ELEVEN

Attaching the Hoses

- 1. Attach the liquid line to the bottom fitting on the condenser, then to the evaporator. PUSH HARD, LISTEN FOR THE CLICK.**
- 2. Clip the liquid line to the inner fender well. See figure 11.1 and 11.2**



Hole in for clip

Clip

Figure 11.1



Figure 11.2

3. **Attach the discharge line to the small fitting on the compressor, to the top fitting on the condenser. The hoses may need to be slightly modified in order to fit properly.**
4. **Attach the large fitting to the compressor. This line runs from the compressor to the accumulator, from the accumulator to the evaporator. PUSH HARD, LISTEN FOR THE CLICK.**
5. **Tighten the accumulator strap after all the hoses are connected.**



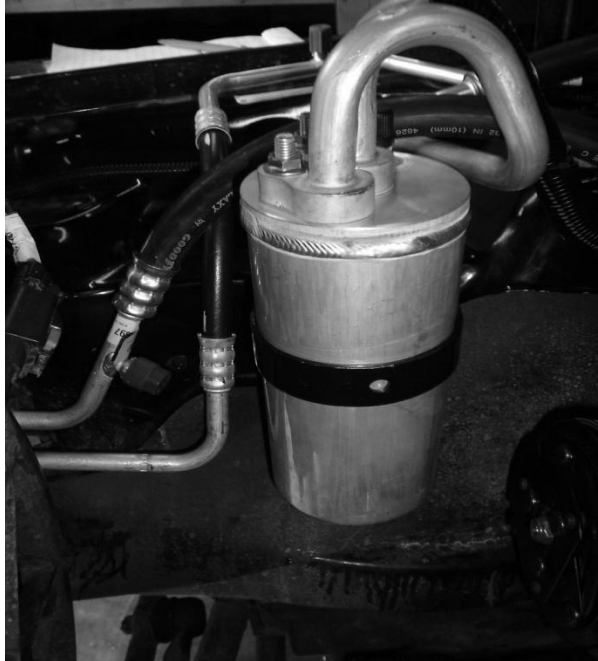
Figure 11.3



Figure 11.4



Figure 11.5



STEP TWELVE

Wiring

Connecting the wiring will require modifying the connectors that plug into the Power train Control Module (PCM) and making connections to existing wires on these connectors. A 5/64 inch drill bit is required to make the modifications and a soldering iron is required to make the connections.

The PCM is located on the firewall behind the battery and will have 3 connectors plugged into it. The connectors are referred to as C1, C2, and C3 and are identified by color.

- Connector 1 (C1) is black.
- Connector 2 (C2) is white.
- Connector 3 (C3) is gray.

Carefully unplug connectors C1, C2, and C3. There is a catch on the top and bottom of each connector that must be depressed to release the connector. Remove the wire covers on the back of the connectors by depressing the 4 catches on each cover.

Installing a wire into the connector where no wire currently exists requires that a 5/64 inch hole be drilled in the connector. Drill the hole and insert the pin that is crimped on the end of the wire in the pin position as per the instructions. The pin positions are labeled on the front and back of the connectors.

Some connections will need to be made to pin positions that already have a wire installed. Do this by locating the pin position on the connector, trace that wire back a few inches and “tap” onto the existing wire. (Carefully remove about ¼ inch of the insulation and solder the new wire onto the existing wire. Cover the bare area with electrical tape.)

Relay Harness Wiring:

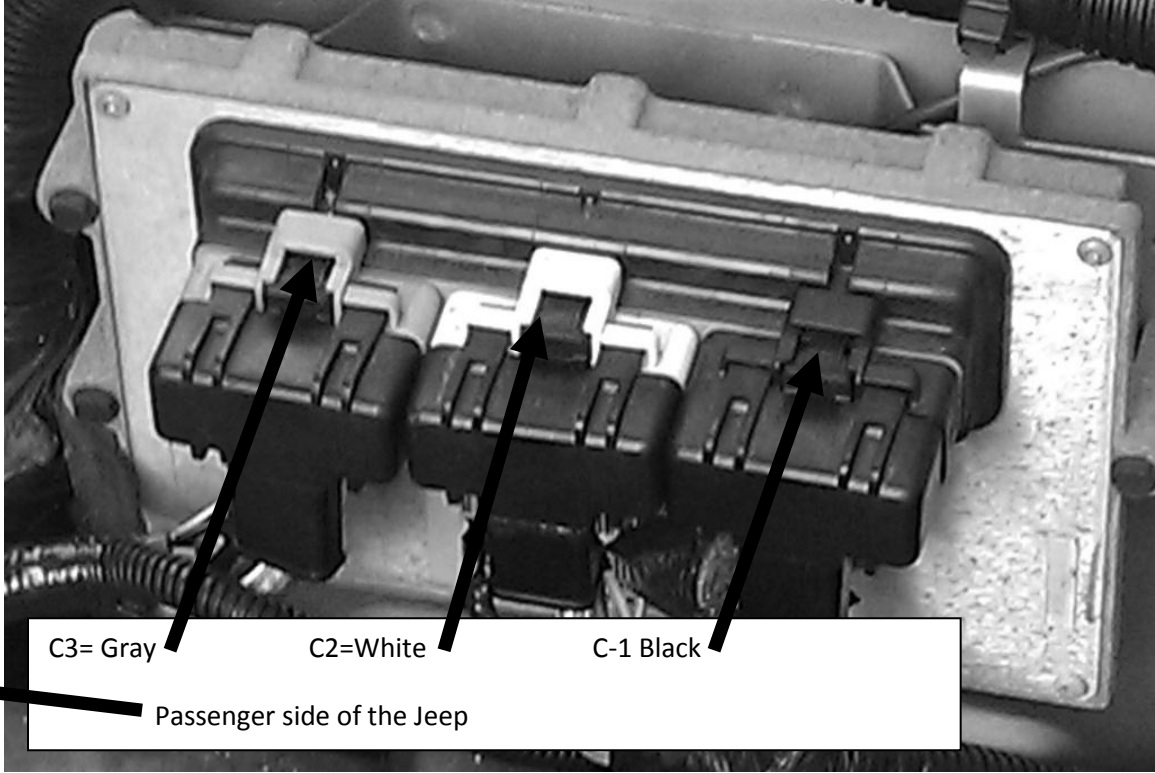
- Purple wire – Drill connector C3, position 1 and insert pin into connector. This is the AC Clutch Relay Control output from the PCM
- Wire with inline fuse – Remove the Power Distribution Center (fuse panel) cover located on the passenger side, inner fender well. Locate the two studs with nuts at the end of the panel. Remove one of the nuts and install the ring connector. See figure 12-3. This is the 12 volt power source for the AC Clutch Relay and AC Clutch.
- Black wire with female connector – Plug the compressor clutch wire into this connector.

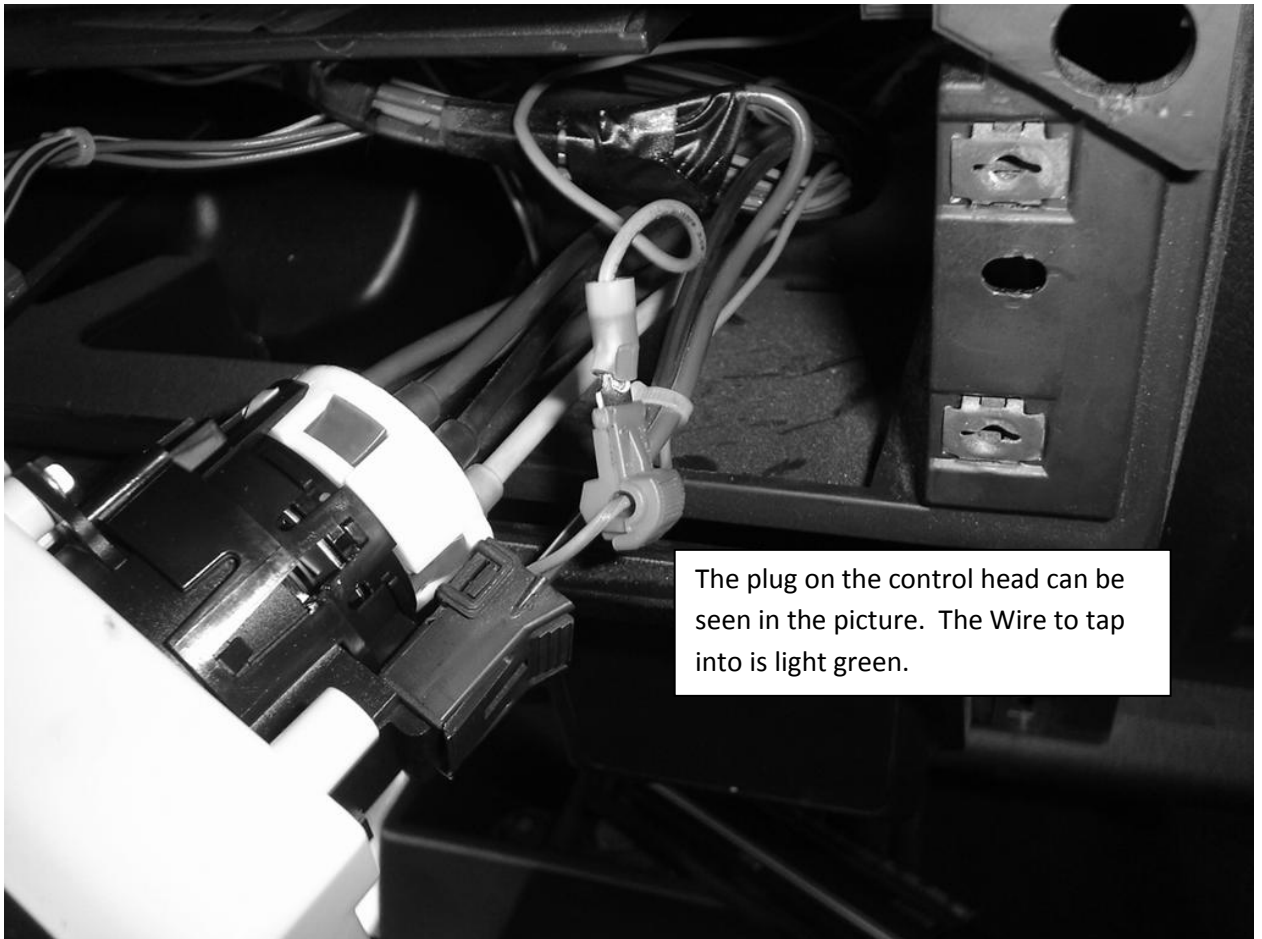
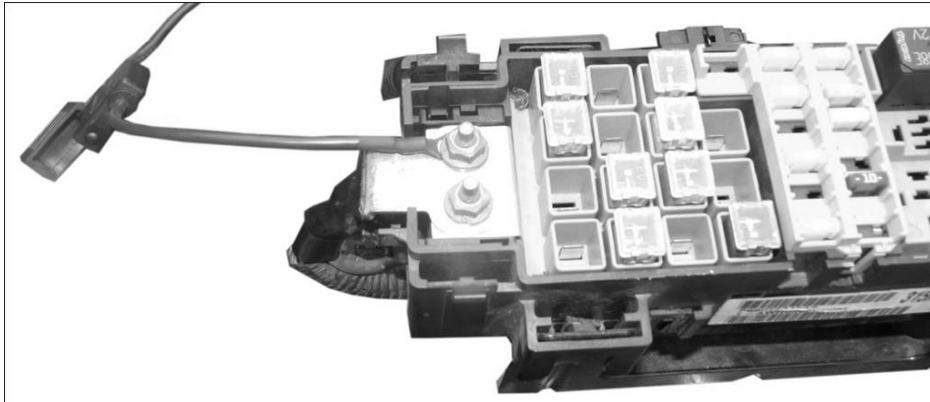
Transducer Wiring:

- Yellow wire - Tap the Yellow wire from the transducer harness onto the existing violet with white tracer wire at connector C2 position 31. This is the 5 volt supply for the transducer.
- Green Wire – Drill connector C2 position 19 and insert the green wire. This is the A/C pressure signal to the PCM. NOTE: Your vehicle may have a dark blue wire installed at connector C2 position 19, if so cut the pin off of the green wire and tap it onto the existing dark blue wire.
- Blue Wire – Tap the blue wire from the transducer harness onto the existing black with a light blue tracer wire at connector C1 position 4. This is the Sensor Ground source.

Cycling switch:

- White Wire – Drill connector C3 position 23 and insert pin. This is the AC Select input signal to the PCM.
- Solid blue wire – Drill connector C3 pin 22 and insert pin. This is A/C Switch Sense signal to the PCM.
- Blue with white tracer – This wire goes through the firewall and connects onto the control head. Cut a small hole in the foam and route the wire above the AC connections on the evaporator case with the vacuum tube. The glove box will need to be removed. Locate the light green wire on the passenger side of the control head and install the “T” tap with pliers. Crimp a male connector onto the blue with white tracer wire and plug the connector into the “T” tap.





The plug on the control head can be seen in the picture. The Wire to tap into is light green.



Mounting the relay and fuse. The relay should be attached to the fuse box mount with a screw, or a rivet. The fuse should mount next to it with the wire tie strap.



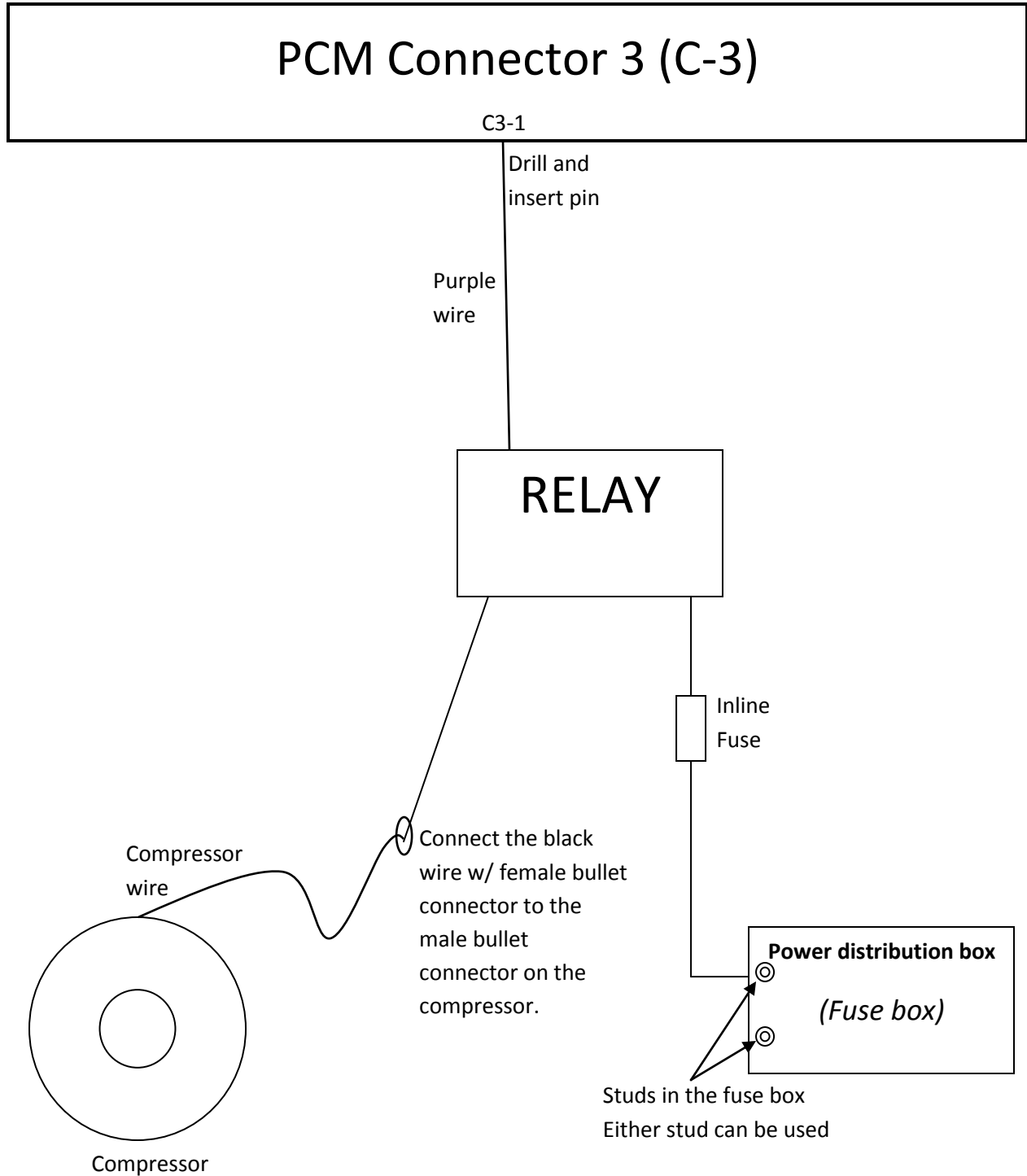
Tie up the remaining wires; they are best routed around the battery, on the passenger side. Follow the hoses for the cleanest look. Please see the CD for additional pictures on wires and use the enclosed schematics.

STEP THIRTEEN

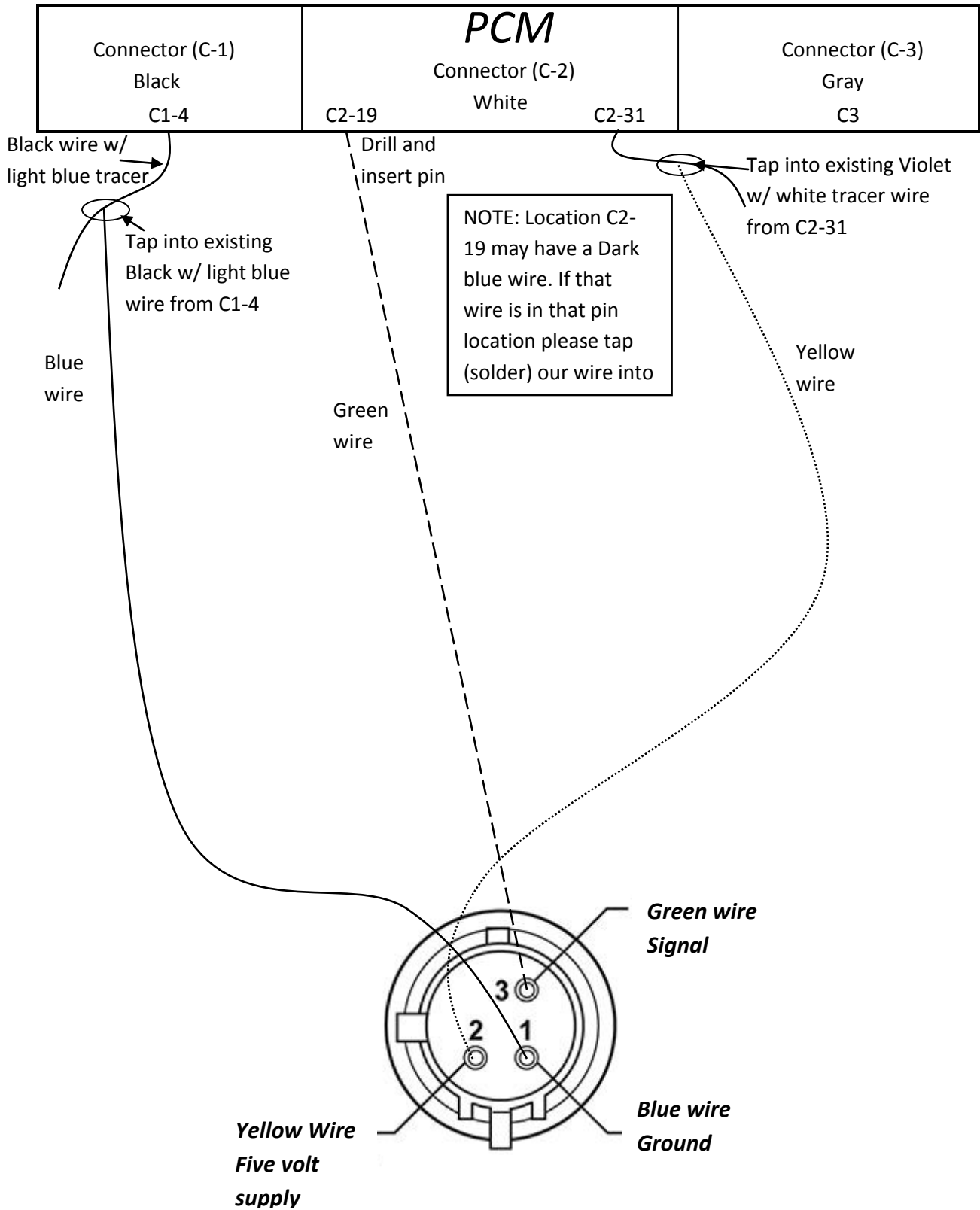
Finishing UP

- 1. Install the battery and hook up the cables**
- 2. Evacuate the a/c system for at least 45 minutes**
- 3. Charge the system with 24 ounces or two Cans of R134a Refrigerant. DO NOT ADD OIL, DYE, SEALERS, OR ANY ALTERNATIVE REFRIGERANTS.**
- 4. Apply the sticker under the hood, and then write in the exact amount of freon used. The system is designed for R134a; you will get the best performance by using it.**

2003-2004 2.4 liter compressor clutch relay schematic



2003-2004 2.4 liter transducer (high pressure) switch schematic



2003-2004 2.4 liter cycling switch schematic

