

PARTS PACKING LIST

Evaporator Assembly
Drain tubes
Hardware package



3601 W. Clarendon
Phoenix, Arizona 85019
(602) 233-0090
800-648-4475
www.ackits.com

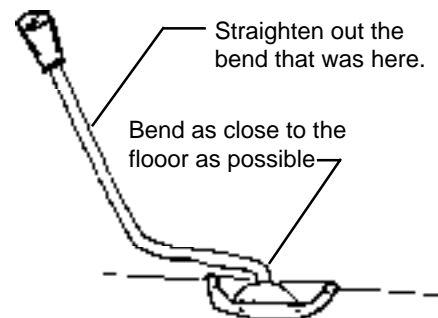
13216

Ford pickup

67-72

EVAPORATOR INSTALLATION INSTRUCTIONS

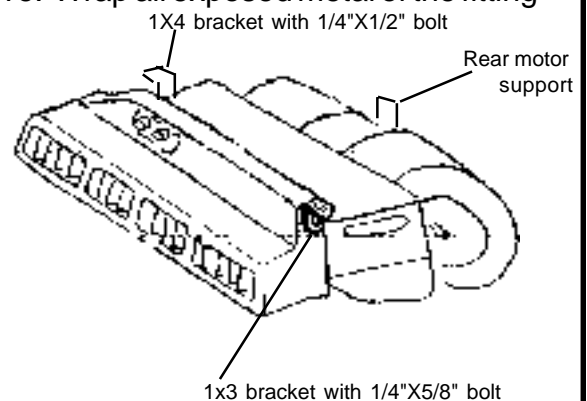
1. Disconnect the battery. If equipped with a floor shifter, remove the floor boot and heat up with a torch and bend the shifter as shown in the diagram. Bend the shifter so there is adequate clearance for the evaporator.



2. Place evaporator assembly below the dash and locate the hole for refrigerant lines on the firewall above the throttle area. Drill a 2" diameter hole to run both hose through the firewall or use the rubber grommets.

3. Securely fasten the refrigerant lines to the evaporator using proper o-rings on all fittings and expansion valve. Wrap all exposed metal of the fitting with prestite tape to prevent condensation.

4. Loosely fasten 1X3 bracket to jacknut with 1/4"X 5/8" bolt and flatwasher on the bezel and 1x4 bracket to the case assembly using 1/4"X 1/2" bolt and flatwasher, see illustration. Attach the rear support bracket to the case assembly.



5. Route the refrigerant line and clutch wire through the firewall. Align the evaporator with the front edge of the instrument panel.
6. Secure the mounting brackets and tighten the bolts. Be sure to ground the motor.
7. Route and tap the fused wire into an ACC power.
(Some trucks have an ACC black wire hanging behind the Ignition switch.)
8. Punch the (2) holes for the drain tubes below the outlet on the case. Install drain tubes.
9. **Evacuate system for 1 hour then charge system with 24 oz off R134A refrigerant.**